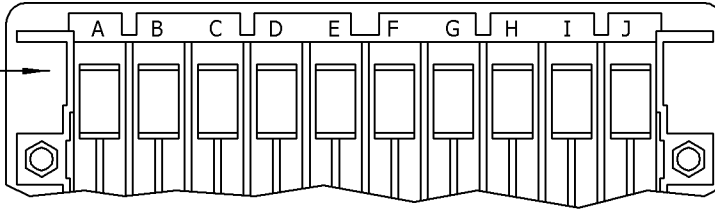


# TYPE FT-1 FLEXITEST SWITCH, SWITCH ARRANGEMENT & INTERNAL SCHEMATIC

REF.  
10 POS SW.  
UPPER SECTION  
FRONT VIEW  
(CVR REMOVED)

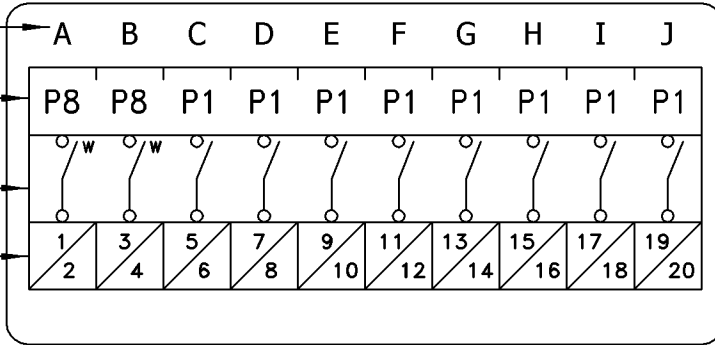


POLE  
POSITIONS

SWITCH  
ARRANGEMENT

INTERNAL  
SCHEMATIC

TERMINAL NO.s  
(REAR OF SW)



ARRANGEMENT:    W   W   P   P   P   P   P   P   P   P

**STYLE No:**            **991A232G01**

**CODE No:**            **232**

**CLASS 1E:**            **NO**

No. POLES:            10

No. POTENTIALS:    10

No. CURRENTS:        0

TIE BARS:             NONE

DRILL PLAN:          129A500

INT SCHEMATIC:      991A232

Table 1 - Description of Poles for FT Flexitest Switches

Pole Type	Pole Designation		Handle Color	Description & Schematic Symbol
Potential	P1	P	Black <sup>†</sup>	Potential, non-shorting blade.
Current	C1	C	Black <sup>†</sup>	Current, non-shorting, with test jack and blade.
Current †† Shorting	C1-C1	C-C	Black <sup>†</sup>	Current shorting (make-before-break), with test jack and blade.
	C1-A1	C-A		Current shorting (make-before-break), with blade only.
	C1-B0	C-B		Current shorting (make-before-break), with stud only.
	C1-D0	C-D		Current shorting (make-before-break), with test jack only.
	C1-E1	C-E		Current shorting (make-before-break), with shorting blade only.
	C1-S0	C-S		Current shorting (make-before-break), with fixed shorting strap.
Other	D0	D	None	Current test jack, no blade.
	S0	S	None	Fixed shorting strap.
	X0	X	None	Empty pole position.

Table 2 – Handle Colors

Pole Type	Pole Designation		Handle Color
Potential	P1	P	Black
	P2	T	Red
	P3	H	Brown
	P4	V	Purple
	P5	G	Green
	P6	Y	Yellow
	P7	Z	Blue
	P8	W	White
	P9	O	Orange
Current	C1	C	Black
	C2	R	Red
	C3	3	Brown
	C4	4	Purple
	C5	5	Green
	C6	6	Yellow
	C7	7	Blue
	C8	8	White
	C9	9	Orange

**TEST PLUGS:**

**INDIVIDUAL CURRENT CIRCUIT TEST PLUG.**  
STYLE No: 7B4618G04

**SEPARATE SOURCE TEST PLUG (10 POS).**  
STYLE No: 1164046

**IN-SERVICE SERIES TEST PLUG.**  
STYLE No: 129A062G10

† = See Table 2 for complete list of color handles.

†† = Current shorting poles can span up to 5 positions, and can have any combination of color handles (ex: C1-C7-C5-C2-A4).

ECO EM2007-1051 1

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SOFTWARE TYPE:  
AUTOCAD 2006

ENG. REF: MFG DWG: FT1-232  
GEN DWG: 1616C24

DTR/DATE: R.Novoseletsky 1/9/2008  
CHKR/DATE: M.Uriguen 1/9/2008  
APPR/DATE: Tim Masters 1/9/2008



TITLE:  
**FT-1 SWITCH  
POLE ARRANGEMENT & INT SCH**

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SIZE: **A**    DWG. NO: **991A232**    REV: **1**

ABB Protective Relays and Switches, Coral Springs Fl, U.S.A.

SCALE: **NONE**    SHEET 1 OF 1