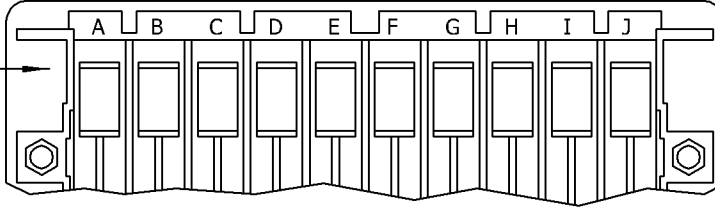


TYPE FT-1 FLEXITEST SWITCH, SWITCH ARRANGEMENT & INTERNAL SCHEMATIC

REF.
10 POS SW.
UPPER SECTION
FRONT VIEW
(CVR REMOVED)

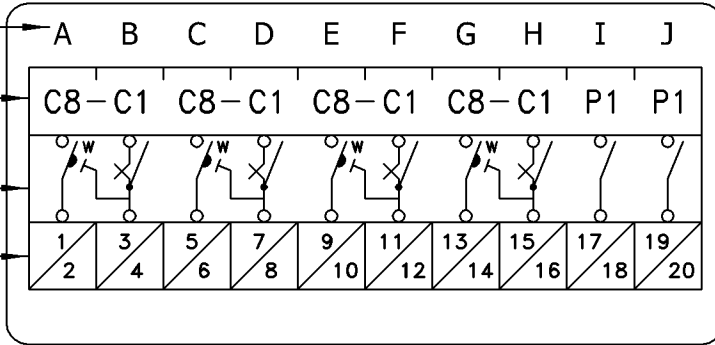


POLE POSITIONS

SWITCH ARRANGEMENT

INTERNAL SCHEMATIC

TERMINAL NO.s
(REAR OF SW)



ARRANGEMENT: 8-C 8-C 8-C 8-C P P

STYLE No: 991A237G01

CODE No: 237

CLASS 1E: NO

No. POLES: 10

No. POTENTIALS: 2

No. CURRENTS: 8

TIE BARS: NONE

DRILL PLAN: 129A500

INT SCHEMATIC: 991A237

Table 1 - Description of Poles for FT Flexitest Switches

Pole Type	Pole Designation		Handle Color	Description & Schematic Symbol
Potential	P1	P	Black [†]	Potential, non-shorting blade.
Current	C1	C	Black [†]	Current, non-shorting, with test jack and blade.
Current †† Shorting	C1-C1	C-C	Black [†]	Current shorting (make-before-break), with test jack and blade.
	C1-A1	C-A		Current shorting (make-before-break), with blade only.
	C1-B0	C-B		Current shorting (make-before-break), with stud only.
	C1-D0	C-D		Current shorting (make-before-break), with test jack only.
	C1-E1	C-E		Current shorting (make-before-break), with shorting blade only.
	C1-S0	C-S		Current shorting (make-before-break), with fixed shorting strap.
Other	D0	D	None	Current test jack, no blade.
	S0	S	None	Fixed shorting strap.
	X0	X	None	Empty pole position.

† = See Table 2 for complete list of color handles.
 †† = Current shorting poles can span up to 5 positions, and can have any combination of color handles (ex: C1-C7-C5-C2-A4).

Table 2 – Handle Colors

Pole Type	Pole Designation		Handle Color
Potential	P1	P	Black
	P2	T	Red
	P3	H	Brown
	P4	V	Purple
	P5	G	Green
	P6	Y	Yellow
	P7	Z	Blue
	P8	W	White
	P9	O	Orange
Current	C1	C	Black
	C2	R	Red
	C3	3	Brown
	C4	4	Purple
	C5	5	Green
	C6	6	Yellow
	C7	7	Blue
	C8	8	White
	C9	9	Orange

TEST PLUGS:

INDIVIDUAL CURRENT CIRCUIT TEST PLUG.
 STYLE No: 7B4618G04

SEPARATE SOURCE TEST PLUG (10 POS).
 STYLE No: 1164046

IN-SERVICE SERIES TEST PLUG.
 STYLE No: NONE

ECO EM2007-1057 1

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SOFTWARE TYPE:
 AUTOCAD 2006

ENG. REF:
 MFG DWG: FT1-237
 GEN DWG: 1616C24

DATE: R.Novoseletsky 1/9/2008
 CHK: M.Uriguen 1/9/2008
 APPR: Tim Masters 1/9/2008



**FT-1 SWITCH
 POLE ARRANGEMENT & INT SCH**

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SIZE: **A** DWG. NO: **991A237** REV: **1**

ABB Protective Relays and Switches, Coral Springs Fl, U.S.A.

SCALE: **NONE** SHEET 1 OF 1