

# TYPE FT-1 FLEXITEST SWITCH, SWITCH ARRANGEMENT & INTERNAL SCHEMATIC

REF.  
10 POS SW.  
UPPER SECTION  
FRONT VIEW  
(CVR REMOVED)

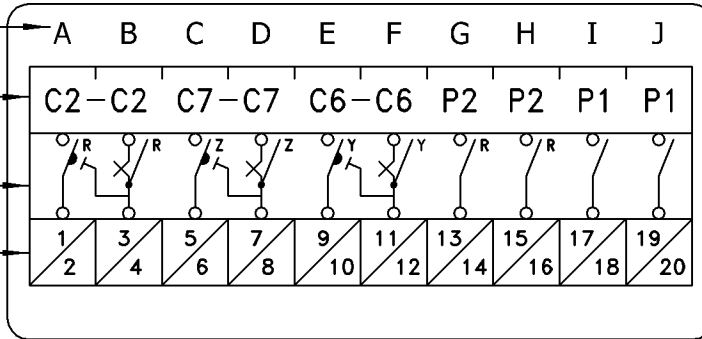


POLE  
POSITIONS

SWITCH  
ARRANGEMENT

INTERNAL  
SCHEMATIC

TERMINAL NO.s  
(REAR OF SW)



ARRANGEMENT: R-R 7-7 6-6 T T P P

**STYLE No:** 991AC27G01

**CODE No:** C27

**CLASS 1E:** NO

No. POLES: 10

No. POTENTIALS: 4

No. CURRENTS: 6

TIE BARS: NONE

DRILL PLAN: 129A500

INT SCHEMATIC: 991AC27

Table 1 - Description of Poles for FT Flexitest Switches

Pole Type	Pole Designation	Handle Color	Description & Schematic Symbol	
Potential	P1	P	Black <sup>†</sup> Potential, non-shorting blade.	
Current	C1	C	Black <sup>†</sup> Current, non-shorting, with test jack and blade.	
Current †† Shorting	C1-C1	C-C	Black <sup>†</sup> Current shorting (make-before-break), with test jack and blade.	
	C1-A1	C-A		Current shorting (make-before-break), with blade only.
	C1-B0	C-B		Current shorting (make-before-break), with stud only.
	C1-D0	C-D		Current shorting (make-before-break), with test jack only.
	C1-E1	C-E		Current shorting (make-before-break), with shorting blade only.
	C1-S0	C-S		Current shorting (make-before-break), with fixed shorting strap.
Other	D0	D	None Current test jack, no blade.	
	S0	S	None Fixed shorting strap.	
	X0	X	None Empty pole position.	

† = See Table 2 for complete list of color handles.

†† = Current shorting poles can span up to 5 positions, and can have any combination of color handles (ex: C1-C7-C5-C2-A4).

Table 2 – Handle Colors

Pole Type	Pole Designation	Handle Color
Potential	P1	P
	P2	T
	P3	H
	P4	V
	P5	G
	P6	Y
	P7	Z
	P8	W
	P9	O
Current	C1	C
	C2	R
	C3	3
	C4	4
	C5	5
	C6	6
	C7	7
	C8	8
	C9	9

**TEST PLUGS:**

**INDIVIDUAL CURRENT CIRCUIT TEST PLUG.**  
STYLE No: 7B4618G04

**SEPARATE SOURCE TEST PLUG (10 POS).**  
STYLE No: 1164046

**IN-SERVICE SERIES TEST PLUG.**  
STYLE No:

1

ECO EM2009-1278

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SOFTWARE TYPE:  
AUTOCAD 2006

ENG. REF: MFG DWG: FT1-C27  
GEN DWG: 1616C24

TITLE:  
**FT-1 SWITCH  
POLE ARRANGEMENT & INT SCH**

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SIZE:  
**A**

DWG. NO:  
**991AC27**

REV:  
**1**

ABB Protective Relays and Switches, Coral Springs Fl, U.S.A.

SCALE: NONE SHEET 1 OF 1